



**CARBORUNDUM**

# ***QUICK-CHANGE DISCS***

Carborundum coated quick-change discs provide exceptional grinding, deburring and blending flexibility in smaller areas with a convenient twist-on and off fastening system. This tool-free attachment design makes fast work of disc changes to maximize productivity and minimize downtime.

The standard 2-ply laminate construction creates an aggressive and durable cloth disc for flat surfaces. Three quick-change attachments are available: TP (Type I), TS (Type II) and TR (Type III). Carbo quick-change discs get into hard-to-reach areas making easy work of even the toughest jobs.

## **KEY MATERIALS/MARKETS**

Carbon Steel, Cast Iron,  
Brass/Bronze, Aluminum,  
Fiberglass, Stainless Steel/Alloys

## **APPLICATIONS**

MRO, Metal Fabrication and Welding

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*the definition of*  
**DIFFERENT®**

**CARBORUNDUM PRODUCT TIERING  
FOR EASY PRODUCT SELECTION**

**BEST** - Highest productivity and lowest total cost

**GOOD** - Consistent performance with a low initial price



**Best – Carbo Fire**

Ensures quality from start to finish with exceptional performance on difficult-to-grind materials.

- Sharp, advanced ceramic alumina abrasive grain achieves an exceptionally fast cut rate and long product life
- Improved, strong, Y-weight polyester backing and 2-ply laminate construction provides extended durability and reduced edge wear
- Advanced self-lubricating grain treatment reduces heat on hard-to-grind materials

**Ceramic Alumina**

SIZE	GRIT	DISCS/PKG.	TS (Type II)	TR (Type III)
			PART #	PART #
1-1/2"	36	100	662611 <b>32741</b>	662611 <b>32756</b>
	50	100	662611 <b>32742</b>	662611 <b>32757</b>
	60	100	662611 <b>32743</b>	662611 <b>32758</b>
	80	100	662611 <b>32744</b>	662611 <b>32759</b>
	120	100	662611 <b>32745</b>	662611 <b>32760</b>
2"	36	100	662611 <b>32746</b>	662611 <b>32761</b>
	50	100	662611 <b>32747</b>	662611 <b>32762</b>
	60	100	662611 <b>32748</b>	662611 <b>32763</b>
	80	100	662611 <b>32749</b>	662611 <b>32764</b>
	120	100	662611 <b>32750</b>	662611 <b>32765</b>
3"	36	50	662611 <b>32751</b>	662611 <b>32766</b>
	50	50	662611 <b>32752</b>	662611 <b>32767</b>
	60	50	662611 <b>32753</b>	662611 <b>32768</b>
	80	50	662611 <b>32754</b>	662611 <b>32769</b>
	120	50	662611 <b>32755</b>	662611 <b>32770</b>

**QUICK-CHANGE ATTACHMENT SYSTEMS**

**TYPE TP (TYPE I)**

- Features a snap-on/snap-off style fastener
- Fastener is made of nylon



**TYPE TS (TYPE II)**

- Features a turn-on/turn-off style fastener
- Fastener is made of metal



**TYPE TR (TYPE III)**

- Features a roll-on/roll-off style fastener
- Fastener is made of plastic





# CARBO GOLD™

## GOOD – CARBO GOLD

Good performance on a wide range of materials at an economical price point.

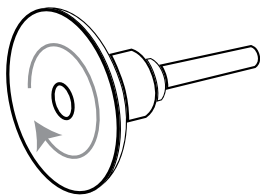
- Premium abrasive and aluminum oxide blend provide an aggressive cut and longer life than competitive aluminum oxide discs
- Durable Y-weight 2-ply polyester backing and special grain coating for longer life and faster cut rate on moderately-demanding applications
- Great for difficult-to-grind materials (aluminum, brass, bronze, stainless, carbon steel and titanium) and applications requiring an economical option

### Aluminum Oxide

SIZE	GRIT	DISCS/PKG.	TP (TYPE I)	TS (TYPE II)	TR (TYPE III)
			PART #	PART #	PART #
1"	80	100	780727 <b>09016</b>		
1"-1/2"	60	100	780727 <b>10872</b>		
2"	24	100		699573 <b>65700</b>	699573 <b>65712</b>
	36	100	780727 <b>10875</b>	699573 <b>65701</b>	699573 <b>65713</b>
	40	100	780727 <b>10876</b>	699573 <b>65702</b>	699573 <b>65714</b>
	50	100		699573 <b>65703</b>	699573 <b>65715</b>
	60	100	780727 <b>10877</b>	699573 <b>65704</b>	699573 <b>65716</b>
	80	100	780727 <b>10878</b>	699573 <b>65705</b>	699573 <b>65717</b>
	100	100	780727 <b>10874</b>	699573 <b>65706</b>	699573 <b>65718</b>
	120	100		699573 <b>65707</b>	699573 <b>65719</b>
	150	100		699573 <b>65708</b>	699573 <b>65720</b>
	180	100		699573 <b>65709</b>	699573 <b>65721</b>
	240	100		699573 <b>65710</b>	699573 <b>65722</b>
3"	320	100		699573 <b>65711</b>	699573 <b>65723</b>
	24	50		699573 <b>65724</b>	699573 <b>65736</b>
	36	50		699573 <b>65725</b>	699573 <b>65737</b>
	40	50		699573 <b>65726</b>	699573 <b>65738</b>
	50	50		699573 <b>65727</b>	699573 <b>65739</b>
	60	50	780727 <b>10904</b>	699573 <b>65728</b>	699573 <b>65740</b>
	80	50		699573 <b>65729</b>	699573 <b>65741</b>
	100	50		699573 <b>65730</b>	699573 <b>65742</b>
	120	50		699573 <b>65731</b>	699573 <b>65743</b>
	150	50		699573 <b>65732</b>	699573 <b>65744</b>
	180	50		699573 <b>65733</b>	699573 <b>65745</b>
240	50		699573 <b>65734</b>	699573 <b>65746</b>	
320	50		699573 <b>65735</b>	699573 <b>65747</b>	

**BACK-UP PADS**

SIZE (D)	DENSITY	RPM	STD. PKG.	TP (TYPE I)	TS (TYPE II)	TR (TYPE III)
				PART #		
1"	Medium	40,000	1	088341 <b>64002</b>	088341 <b>64651</b>	088341 <b>64037</b>
1"-1/2"	Medium	30,000	1	088341 <b>64003</b>	088341 <b>64146</b>	088341 <b>61174</b>
	Hard	30,000	1	088341 <b>63996</b>	088341 <b>64622</b>	
2"	Soft	30,000	1	088341 <b>63949</b>	088341 <b>61625</b>	088341 <b>64641</b>
	Medium	30,000	1	088341 <b>64004</b>	088341 <b>64198</b>	088341 <b>64922</b>
	Hard	30,000	1	088341 <b>63997</b>	088341 <b>64624</b>	088341 <b>64643</b>
3"	Soft	20,000	1	088341 <b>63948</b>	088341 <b>64626</b>	088341 <b>64644</b>
	Medium	20,000	1	088341 <b>64005</b>	088341 <b>64113</b>	088341 <b>64949</b>
	Hard	20,000	1	088341 <b>63998</b>	088341 <b>61626</b>	088341 <b>64036</b>



- Hard density back-up pads are for aggressive cutting action
- Medium density back-up pads are for all-purpose applications
- Soft density back-up pads are used for contours and fine finishing work



TP (TYPE I)

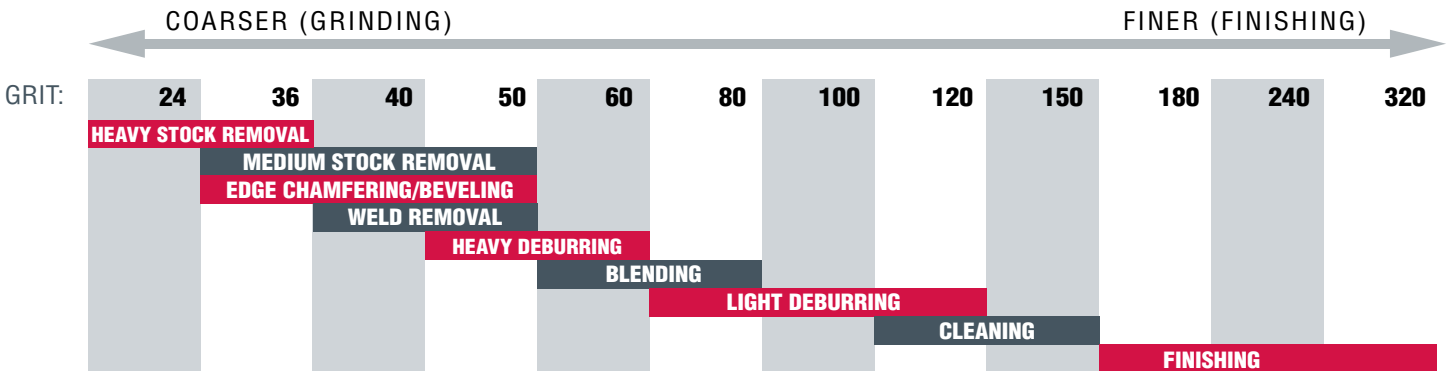


TS (TYPE II)



TR (TYPE III)

**APPLICATION/GRIT RECOMMENDATION GUIDE**



the definition of **DIFFERENT**<sup>®</sup>



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